

# CONTENTS

Preface . . . . .	9
List of Symbols . . . . .	10
<b>Chapter 1. Crystal Structure of Metals . . . . .</b>	<b>11</b>
1-1. Atomic Structure of Metals . . . . .	11
1-2. Allotropy . . . . .	16
1-3. Crystallographic Notation of Atomic Planes . . . . .	18
1-4. The Structures of Actual Metal Crystals . . . . .	19
1-5. Properties of Metals . . . . .	23
<b>Chapter 2. Solidification and Metal Ingot Structure . . . . .</b>	<b>25</b>
2-1. Solidification of Metals . . . . .	25
2-2. Metal Ingot Structure . . . . .	32
<b>Chapter 3. Plastic Deformation and Recrystallisation in Metals . . . . .</b>	<b>37</b>
3-1. Plastic Deformation . . . . .	37
3-2. Recovery and Recrystallisation . . . . .	44
<b>Chapter 4. Methods for Studying Metal Structure . . . . .</b>	<b>49</b>
4-1. Macrostructure (Macrography) . . . . .	49
4-2. Microstructure (Micrography) . . . . .	51
4-3. X-Ray Analysis . . . . .	57
4-4. Physical Methods for Studying and Inspection of Metals and Alloys . . . . .	61
<b>Chapter 5. The Mechanical Properties of Metals . . . . .</b>	<b>70</b>
5-1. Mechanical Testing of Metals . . . . .	70
5-2. Tension Tests . . . . .	70
5-3. Hardness Tests . . . . .	77
5-4. Impact Tests . . . . .	82
5-5. Fatigue Tests . . . . .	86
5-6. Tests at Elevated Temperatures . . . . .	89
5-7. Fabrication Tests . . . . .	90
<b>Chapter 6. Binary Alloys. Constitution and Equilibrium Diagrams . . . . .</b>	<b>92</b>
6-1. General Principles of Phase Transformations in Alloys . . . . .	92
6-2. The Phase Rule and Equilibrium Diagrams . . . . .	95

6-3. Equilibrium Diagram of a Binary System in Which the Components Form a Mechanical Mixture of Crystals in the Solid State and Are Completely Mutually Soluble in the Liquid State . . . . .	98
6-4. Equilibrium Diagram of a System Whose Components Are Mutually Soluble in Both the Liquid and Solid States . . . . .	106
6-5. Equilibrium Diagram of a System in Which the Components Have Unlimited Solubility in the Liquid State and Form Chemical Compounds Upon Solidification . . . . .	121
6-6. Equilibrium Diagram of a System Whose Components Are Subject to Allotropic Transformations . . . . .	126
6-7. Diagrams of Ternary Systems . . . . .	127
<b>Chapter 7. The Iron-Carbon Equilibrium Diagram . . . . .</b>	<b>135</b>
7-1. Iron . . . . .	135
7-2. The Iron-Carbon Equilibrium Diagram . . . . .	139
<b>Chapter 8. Phase Transformations in the Iron-Carbon System . . . . .</b>	<b>150</b>
8-1. Formation of Austenite (Transformations That Occur in Heating Steel) . . . . .	150
8-2. Austenite Grain Growth in Heating . . . . .	153
8-3. Transformation of Austenite into Pearlite (Isothermal Decomposition of Austenite) . . . . .	160
8-4. Transformation of Austenite Upon Continuous Cooling . . . . .	169
8-5. Martensitic Transformation in Steel . . . . .	173
8-6. Tempering of Steel . . . . .	177
8-7. Ageing . . . . .	182
<b>Chapter 9. Heat Treatment of Steel . . . . .</b>	<b>184</b>
9-1. Annealing of Steel . . . . .	185
9-2. Normalising of Steel . . . . .	190
9-3. Hardening of Steel . . . . .	192
9-4. Tempering of Steel . . . . .	213
9-5. Sub-Zero Treatment of Steel . . . . .	218
9-6. Defects Due to Heat Treatment of Steels . . . . .	219
<b>Chapter 10. Surface Hardening of Steel . . . . .</b>	<b>224</b>
10-1. High-Frequency Induction Hardening . . . . .	224
10-2. Hardening with Electric Contact Resistance Heating . . . . .	233
10-3. Hardening with Electrolytic Heating . . . . .	234
10-4. Oxyacetylene Flame Hardening . . . . .	234
<b>Chapter 11. Chemical Heat Treatment of Steel (Case-Hardening) . . . . .</b>	<b>236</b>
11-1. Physical Principles Involved in Chemical Heat Treatment . . . . .	236
11-2. Carburising of Steel . . . . .	241
11-3. Nitriding of Steel . . . . .	258
11-4. Cyaniding and Carbonitriding of Steel . . . . .	267
11-5. Diffusion Coatings . . . . .	271
<b>Chapter 12. Minor Constituents and Alloying Elements in Steel . . . . .</b>	<b>279</b>
12-1. Effects Produced by the Minor Constituents . . . . .	279
12-2. Distribution of Alloying Elements in Steel . . . . .	281
12-3. Effects of the Alloying Elements on Phase Transformations in Steel . . . . .	290
12-4. Structural Classes of Alloy Steels . . . . .	303

<b>Chapter 13. Steel</b> . . . . .	<b>306</b>
13-1. General Classification . . . . .	306
13-2. Ordinary and Improved Carbon Structural Steels . . . . .	308
13-3. Quality Carbon Structural Steels . . . . .	310
13-4. Carbon Steels for Castings . . . . .	314
13-5. Free Cutting Steels . . . . .	315
13-6. Low-Alloy Constructional Steels . . . . .	316
13-7. Alloy Structural Steels . . . . .	318
13-8. Tool Steels . . . . .	333
13-9. Wear-Resistant (Austenitic) Steels . . . . .	346
13-10. Stainless and Acid-Resistant Steels . . . . .	347
13-11. Scale-Resistant and Heat-Resistant Steels and Alloys . . . . .	352
13-12. Magnetic Steels and Alloys . . . . .	362
13-13. Alloys with Definite Expansion and Elasticity Properties . . . . .	367
 <b>Chapter 14. Cast Iron and Its Heat Treatment</b> . . . . .	 <b>369</b>
14-1. Grey Cast Iron . . . . .	369
14-2. Heat Treatment of Cast Iron . . . . .	377
14-3. Malleable Cast Iron . . . . .	379
 <b>Chapter 15. Copper and Its Alloys</b> . . . . .	 <b>382</b>
15-1. Copper . . . . .	382
15-2. Brasses . . . . .	385
15-3. Bronzes . . . . .	389
 <b>Chapter 16. Nickel and Its Alloys</b> . . . . .	 <b>398</b>
 <b>Chapter 17. Aluminium and Its Alloys</b> . . . . .	 <b>400</b>
17-1. Aluminium . . . . .	400
17-2. Classification of Aluminium Alloys . . . . .	402
17-3. Non-Heat-Treatable Wrought Aluminium Alloys . . . . .	402
17-4. Heat-Treatable Wrought Aluminium Alloys . . . . .	404
17-5. Aluminium-Base Casting Alloys . . . . .	411
 <b>Chapter 18. Magnesium and Its Alloys</b> . . . . .	 <b>416</b>
18-1. Magnesium . . . . .	416
18-2. Magnesium Alloys . . . . .	416
 <b>Chapter 19. Titanium and Its Alloys</b> . . . . .	 <b>420</b>
 <b>Chapter 20. Zinc, Lead, Tin, and Their Alloys</b> . . . . .	 <b>424</b>
20-1. Zinc and Its Alloys . . . . .	424
20-2. Lead and Its Alloys . . . . .	425
20-3. Tin and Its Alloys . . . . .	426
 <b>Chapter 21. Babbitts (Antifriction Alloys)</b> . . . . .	 <b>428</b>
 <b>Chapter 22. Rare Metals and Their Alloys</b> . . . . .	 <b>432</b>
Bibliography . . . . .	437
Subject Index . . . . .	440